

## Sensorless

Translation of the "Original Dokumentation"

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**Name:** FKT\_Sensorlos\_en

**Version:**

Version: 2019/45	
Change	Letter symbol
• Controller card KW-R27 added	STL

**Previous version:** 2018/44

**Product version:**

Product (AMK part no.)	Firmware Version (AMK part no.)
KW-R24 (O901)	AE-R24 V2.11 2016/46 (206642)
KW-R24-R (O954)	AE-R24-R V2.11 2016/46 (206643)
KW-R25 (O902)	AE-R25 V2.11 2016/46 (206644)
KW-R26 (O903)	AE-R26 V2.11 2016/46 (206645)
KW-R27 (O957)	AE-R26 V2.12 2018/40 (207284)

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## 1 Description

Supported hardware: KW-R24 / KW-R24-R / KW-R25 / KW-R26 / KW-R27 /

The 'Sensorless' function is suitable for applications with three-phase asynchronous machines that do not need position control or permanent operation in the range of very low speeds or at standstill. Since the encoder is eliminated, the wiring complexity is reduced while the robustness of the drive system is simultaneously increased.

Compared to a controller with a voltage/frequency characteristic curve (U/f operation), 'Sensorless' has the advantage that the speed does not decline with increased load torque but is regulated to its setpoint. The information about the current rotor position needed for control is calculated from a measurement of current and voltage. This requires the motor parameters to be known exactly. In an automatic procedure, the AMK 'AIPEX PRO Startup' software determines the motor parameters and sets all relevant parameters in the controller.

## 2 Prerequisites and Conditions

The following points must be observed for use of the 'Sensorless' function:

- Controller card KW-R24(-R), KW-R25, KW-R26 , KW-R27 from firmware V2.02
- The function may be used only for three-phase asynchronous machines.
- No permanent speeds less than 5 % $n_N$   
The speed 0 r.p.m. can be run through. In permanent operation with speed setpoint 0 r.p.m., no encoder signal can be calculated, oscillations can occur around the point of rest and the actual value can drift. An external slow readjustment of the rotor position cannot be physically detected.
- No position control, no torque control
- Lower dynamics  
In the basic speed range of 0 r.p.m. to  $n_N$ , the setpoint generator must take into account at least one run-up time of 0.5 s. Load steps are allowed.  
In the range of the field weakening (to maximum 2  $n_N$ ), the setpoint generator must take into account at least one run-up time of 2 s. Load steps are not allowed. The load torque must be changed slowly in the range of the field weakening so that the drive has enough time to set the new operating point with limited output voltage.
- No active loads (e.g. lifting devices, etc.)
- With regard to output voltage and output current, the inverter must be designed for the motor.
- For motors below 1 kW of shaft power, the inverter cannot differentiate between shaft power and the relatively high motor losses; this results in a worsening of speed accuracy in the lower speed range.
- For automatic determination of the motor parameters, the motor must be operated without load. The determined values can be transferred to inverters of the same type and output. For inverters of the same type but different output, the values must be newly determined.

### 3 Relevant parameters

Parameter	Parameter name	Meaning
		See document 'Parameter description' (AMK part no. 203704)
ID100 <sup>1)</sup>	'Speed control proportional gain KP'	The speed controller parameters must be determined and set in a manner that fits the mechanics.
ID101 <sup>1)</sup>	'Integral-action time speed control TN'	
ID102 <sup>1)</sup>	'Differentiating time speed control TD'	
ID109 <sup>1)</sup>	'Motor peak current'	The motor parameters from the identification plate or data sheet must be entered during initial startup.
ID111 <sup>1)</sup>	'Motor nominal current IN'	
ID32768 <sup>1)</sup>	'Nominal motor voltage'	
ID32769 <sup>5)</sup>	'Magnetising current'	
ID32772 <sup>1)</sup>	'Nominal velocity'	
ID32775 <sup>1)</sup>	'Pole number motor'	
ID32774 <sup>4)</sup>	'Rotor time constant'	The motor parameters can be measured by the startup software and entered into the parameters.
ID34185 <sup>4)</sup>	'Resistance rotor'	
ID34186 <sup>4)</sup>	'Inductance stator'	
ID34187 <sup>4)</sup>	'Inductance rotor'	
ID34188 <sup>4)</sup>	'Main inductance'	
ID34233 <sup>4)</sup>	'Phase resistance'	
ID34050 <sup>4)</sup>	'Current path Q integral-action time TN'	The current controller values are determined by the Sensorless startup function and automatically entered into the parameters.
ID34052 <sup>4)</sup>	'Current path D integral-action time TN'	
ID34151 <sup>4)</sup>	'Current path Q proportional gain KP'	
ID34152 <sup>4)</sup>	'Current path D proportional gain KP'	
ID34184 <sup>4)</sup>	'Compensation dead time PWM'	
ID34191 <sup>4)</sup>	'Velocity acquisition propotional gain'	
ID34192 <sup>4)</sup>	'Velocity acquisition integral-action time'	Only the speed control setting is allowed (ID32800 = 0x3C0043 default value).
ID32800 <sup>1)</sup>	'AMK main operating mode'	
ID32780 <sup>1)</sup>	'Acceleration ramp'	
ID32781 <sup>1)</sup>	'Deceleration ramp'	The deceleration time must be set sufficiently large.
ID32953 <sup>4)</sup>	'Encoder type'	ID32953 = 50 for sensorless operation of a synchronous motor
ID34189 <sup>1)</sup>	'Bit list sensorless'	<a href="#">See 'ID34189 'Bit list sensorless' on page 9.</a>

1) The parameter value must be set specific to the application

4) Parameter value is determined by the startup software and automatically entered into the ID

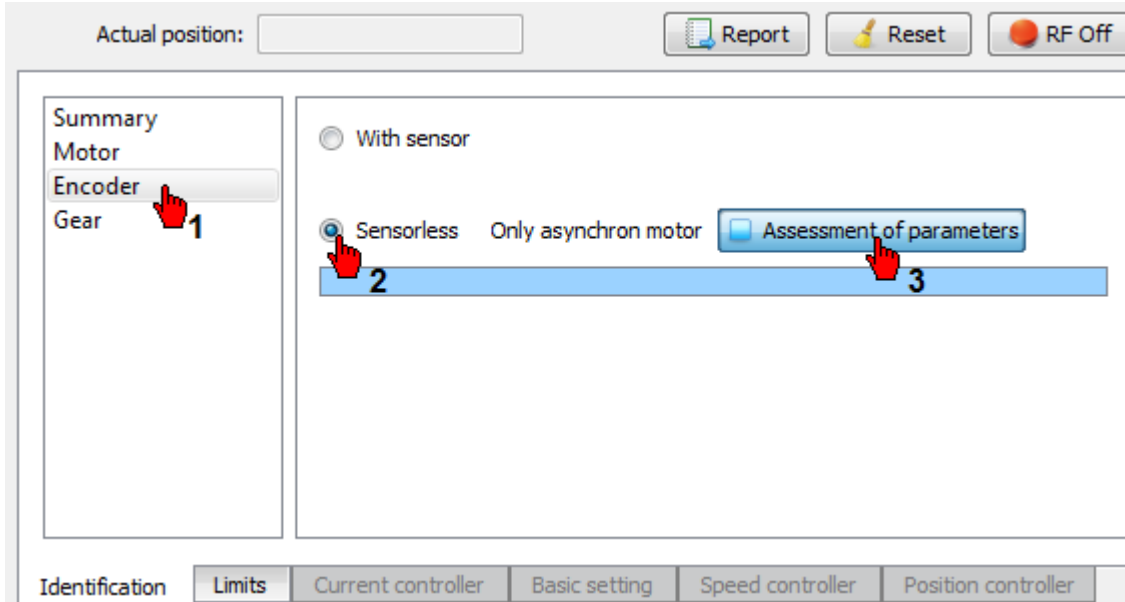
5) Alternatively, COS (Phi) can be entered during startup.

## 4 Startup

The motor must be connected on the power side to an inverter. No loads may be applied to the motor shaft; the motor must be able to turn freely. The DC bus voltage must be applied to the inverter.

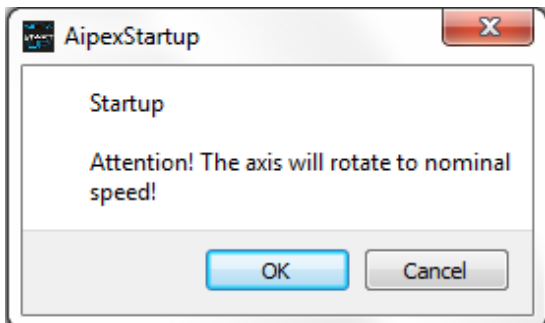
The function 'Sensorless' is called up as follows:

Select the drive under 'Device Selection'.





The 'Current Controller', 'Basic Settings', 'Speed Controller', and 'Position Controller' are not available when the 'Sensorless' function is selected.

After 'Determine Parameters', the following window opens:



First, the software displays the currently set motor data.

 <b>DANGER</b>	
	<p><b>Danger to life due rotations of the motor shaft!</b></p> <p>If the displayed data are confirmed with OK, the motor is energized and can accelerate up to the rated speed (nominal speed <math>n_N</math>).</p> <p><b>Preventive measures:</b></p> <ul style="list-style-type: none"> <li>Ensure that no persons are in the range of movement of the machine.</li> </ul>

Name	Value	Unit
Motor type	DV5-2-4-100	
Motor peak current	5.00	A
Motor nom. current	2.200	A
Nom. motor voltage	350.0	V
Nom. velocity	4000.0000	1/min
Pole number motor	4	
Magnet. current IM	1.100	A
cos(Phi) (wenn IM nicht bekannt ist)	0	

The displayed data must fit the connected motor and can be changed by the user. Motor data can be found on the identification plate and in the motor data sheet, for example.



If  $\cos(\Phi) < 0$ , the magnetizing current is calculated from it. Enter  $\cos \Phi$  only if the magnetizing current is not available!

Start automatic measurement with 'Ok'.

Actual position:

Summary  
Motor  
Encoder  
Gear

☐ With sensor

☒ Sensorless Only asynchron motor

Messung Rotorwiderstand und Hauptinduktivitaet

Identification Limits Current controller Basic setting Speed controller Position controller

The data necessary for sensorless control of the motor are determined in several successive measurements. At the end, the determined data are displayed and can be adapted by the user as needed.

ermittelte Parameter

Name	Value	Unit
Magnet. current IM	1.100	A
Magnet. current IM1	0.733	A
Rotor time constant	0.0601	s
TN current Q	0.8	ms
TN current D	0.8	ms
Kp current Q	64.94	V/A
Kp current D	64.94	V/A
Resistance rotor	3.0935	Ohm
Inductance stator	186.1686	mH
Inductance rotor	186.1686	mH
Main inductance	173.5059	mH
Velocity acquisitio...	993	
Velocity acquisitio...	38789	
Resistance Rs	4.919	Ohm

Ok  
Cancel

Confirm the determined parameters with 'Ok', which causes the values to be written to the corresponding parameters of the drive.

Actual position:

Report Reset RF Off

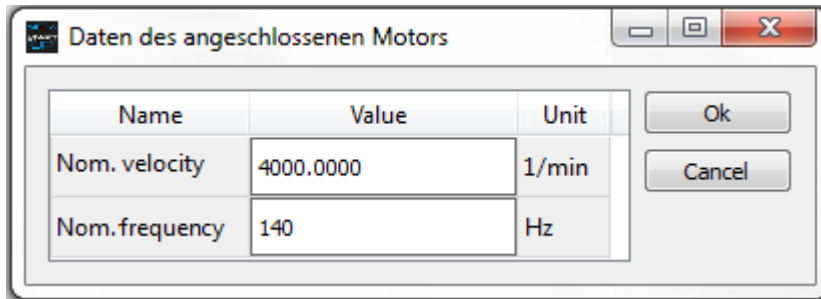
Summary  
Motor  
Encoder  
Gear

☐ With sensor  
☒ Sensorless Only asynchron motor ☐ Assessment of parameters  
 Parameter wurden eingestellt

Identification Limits Current controller Basic setting Speed controller Position controller

After the startup procedure has been successfully completed, the value 0x0050 is automatically entered to ID32953 'Encoder type' and the asynchronous motor is ready to be operated sensorlessly.

If the measurement was not successful, this is displayed in the text window. Startup software tries to calculate suitable parameters from the data on the identification plate. You must enter the nominal frequency and nominal speed of the motor in the open window for the calculation.



Name	Value	Unit
Nom. velocity	4000.0000	1/min
Nom. frequency	140	Hz

From the nominal frequency and nominal speed, the software calculates the slippage in the nominal point with which additional characteristic values are calculated.



## Appendix

### ID34189 'Bit list sensorless'

#### Configuration ID34189 'Bit list sensorless'

Bit no.	Condition	Meaning
0 (LSB)	0	The sensorless operation mode starts at standstill of the motor.
	1	The sensorless operation mode starts at standstill or during the motor is turning (detected actual speed value)
1-15	0	Reserved
	1	Reserved